

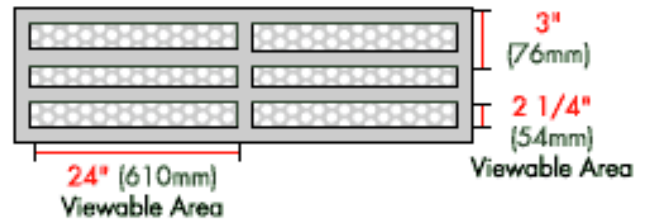
**SECTION 08330**  
**COILING DOORS AND GRILLES**

**PART 1 - GENERAL**

**1.01 SUMMARY**

A. Section Includes: [Manual push-up] [crank] [electric motor operated] overhead rolling closures.

**Ventana - Perforated Steel Panels**



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**KEEP B AND C 4. BELOW IF NOT USING MANUFACTURER'S STANDARD CYLINDERS**

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B. Products Not Installed Or Supplied Under This Section: Keyed mortise cylinders.

C. Related Sections: Closures opening structural or finish work and all electrical is in the scope of other sections.

1. 05500 Metal fabrications; grille jamb and header
2. 06100 Rough carpentry; grille jamb and header
3. 08310 Access doors and panels
4. 08710 Door hardware; keyed mortise cylinders
5. Division 16; all miscellaneous wiring for electric motors and accessories.

**1.02 SUBMITTALS**

A. Reference Section 01330 Submittal Procedures; submit following items:

1. Product Data: Include published data and specific data prepared for this project.
2. Shop Drawings: Include detailed plans, elevations, required clearances and accessories.
3. Installation instructions.
4. Quality Assurance Requirements:
  - a. Manufacturer qualifications.
  - b. Installer qualifications.
  - c. Certificates.

**1.03 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: Minimum of three years experience in the fabrication and installation of overhead rolling security closures.
- B. Installer Qualifications: Authorized representative of the manufacturer.
- C. Certificate stating that materials and finishes comply with specifications.
- D. Single Source Responsibility: Provide closures, guides and related primary components from one manufacturer for each type of closures. Provide secondary components from source acceptable to manufacturer of primary components.
- E. Pre-Installation Conference: Schedule and convene a pre-installation conference just prior

to commencement of field operations to establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.

#### **1.04 DELIVERY, STORAGE AND HANDLING**

A. Reference Section 01660 Product Storage and Handling Requirements.

B. Deliver materials in labeled protective packages. Store and handle in compliance with manufacturer's instructions.

#### **1.05 WARRANTY**

A. Standard Warranty: Covers for one year from the time of installation for defective materials and workmanship.

### **PART 2 - PRODUCTS**

#### **2.01 MANUFACTURER**

A. Dynamic Closures

B. Local representative:

First Choice Accordion Doors

Sales@Accordion-Door.com

Toll Free 877-723-0209

International 503-723-0209 Fax 503-723-0503

C. Substitutions: Reference Section 01630 (Product Substitution Procedures).

#### **2.02 MODELS AND MATERIALS**

A. Model: Rolling Closure - Ventana

B. Curtain:

1. Horizontal rods: Continuous double channel extruded aluminum section with "V" groove line appearance on center.

2. Vertical spacing: Aluminum panel connectors shall be 4 inch (102mm) by 2 1/2 inch (64mm).

3. Connectors are spaced around 24 inch (610mm) 18 gauge perforated steel panel.

4. Bottom Bar: Heavy extruded tubular aluminum.

5. Finish: a. Bottom bar: aluminum [mill] [clear anodized] [medium bronze anodized].

b. Curtain rods and connectors [mill] [clear anodized] [medium bronze anodized].

c. Perforated steel panel: Powder coat silver paint.

d. Guides: Heavy extruded aluminum shape 2 1/2 inch (64mm) by 1 7/16 inch (37mm) with upset shoulders for curtain retention. Each guide will be fitted with vinyl stripping for quiet operation and to cushion both sides of curtain.

1. Support angle: steel angle of recommended size by manufacturer

Or

1. Support tubes: steel tubes of recommended size by manufacturer

Finish: a. Guides: [mill] [clear anodized] [medium bronze anodize]

b. Support [angles] [tubes]: [unfinished] [primed painted]

C. Counterbalance: Helical torsion spring assembly set in steel pipe of recommended size by manufacturer to support curtain with a maximum deflection of .03 inch (.76mm) per foot of

curtain width.

D. Bracket Plates: Minimum 3/16 inch (5mm) steel plate to support counterbalance assembly, curtain (and hood, optional)

E. Hoods: \*\*\*KEEP ONLY IF REQUIRED-NOT RECCOMENDED FOR COIL ABOVE CEILING INSTALLATION

1. [24 gauge steel] [.040 aluminum] formed to enclose coil, mounted onto bracket plates and supplied with intermediate support brackets as recommended by manufacturer.

a. Finish: 24 gauge steel [galvanized] [primed gray] [powder coat paint]

b. .040 aluminum [mill] [clear anodized] [medium bronze anodize]

F. Locking:

1. Centered keyed cylinder both sides of bottom bar.

Or

1. Thumb turn cylinder coil side, keyed cylinder exterior.

G. Operation:

1. Manual push-up

Or

1. Hand crank from coil side of curtain.

Or

1. Electric Motor: Size and type recommended by manufacturer

a. Electrical interlocks: prevents operation when bottom bar is locked.

b. Keyed control stations: Flush mounted both sides of curtain for secured operation.

c. Emergency Egress Release: Provides a public means for manual operation of the closure.

This device mounts flush on interior wall and contains a pull handle to disconnect operator from closure.

## **PART 3 - EXECUTION**

### **3.01 EXAMINATION**

A. Examine supports and other conditions under which Closures are to be installed.

B. Coordinate with responsible entity to correct unsatisfactory conditions and do not proceed with installation until conditions are corrected.

### **3.02 INSTALLATION**

A. Follow manufacturer's installation instructions and approved shop drawings.

### **3.03 ADJUSTING AND CLEANING**

A. Test operation of closure and adjust as necessary to provide smooth and proper operation.

B. Clean exposed surfaces using manufacturers recommended cleanser.

## **DEMONSTRATION**

Instruct Owner's personnel in proper operating and maintenance procedures.

END OF SECTION.